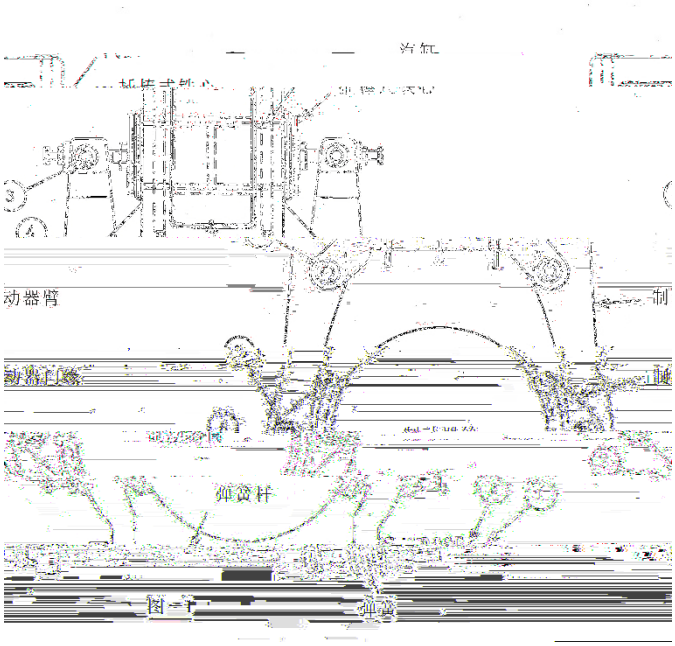
TMB55 B,C,D TMB85C

TOPS

1.
2.
3. 1 .
4. .
5.
6.



Mobile 1130

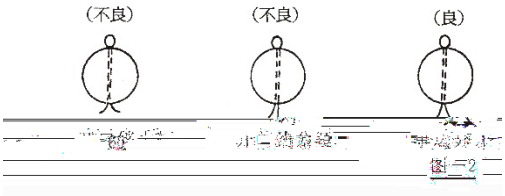
800 -1000

7.
8. 1

3mm

9.
10. 4 2 C

2

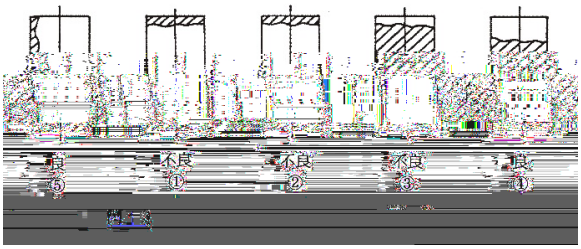


11.

3

1

75% 75%



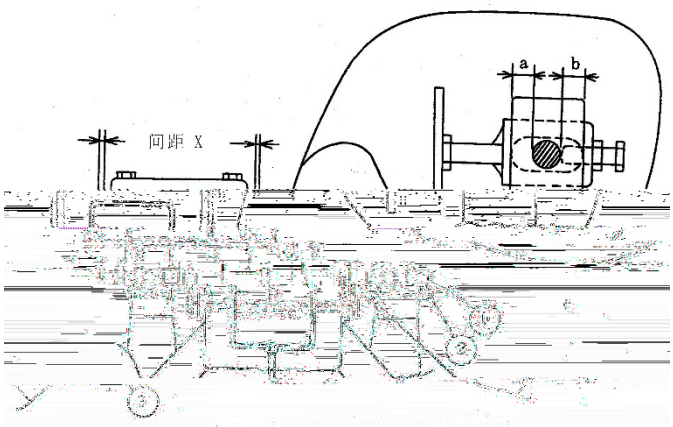
12.

4

4 b

b b a

0.15 0.2mm



图－4

13.

14. 1

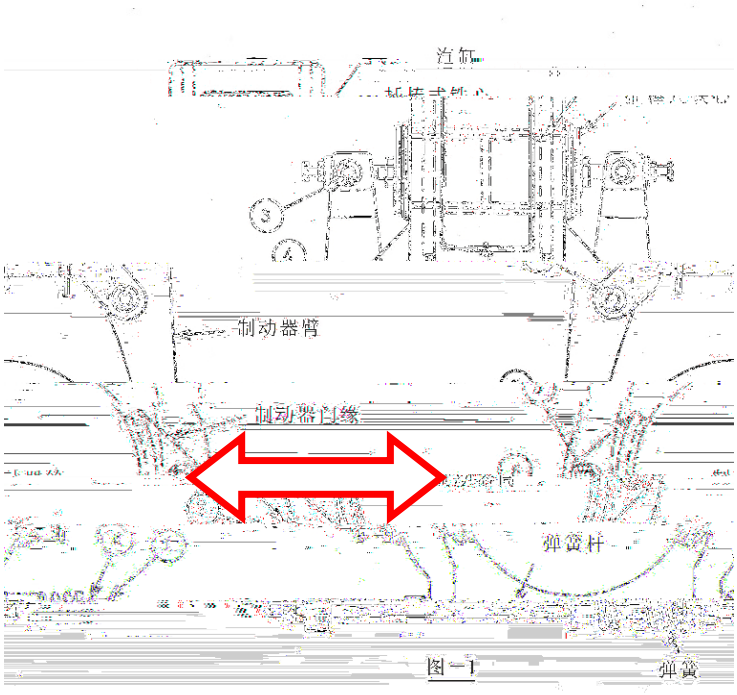
	m/min)	1 mm	1
AC VV	90	1=1120 ± 50	
VV VF	105	1=1450 ± 50	1

15. IBF

IBH

16.

TOSHIBA



图一